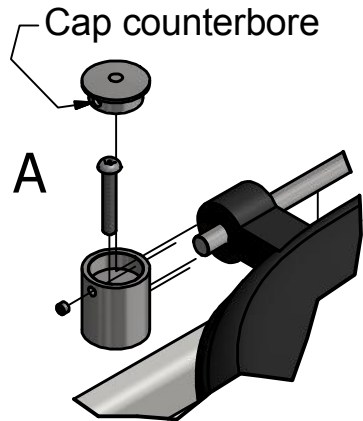
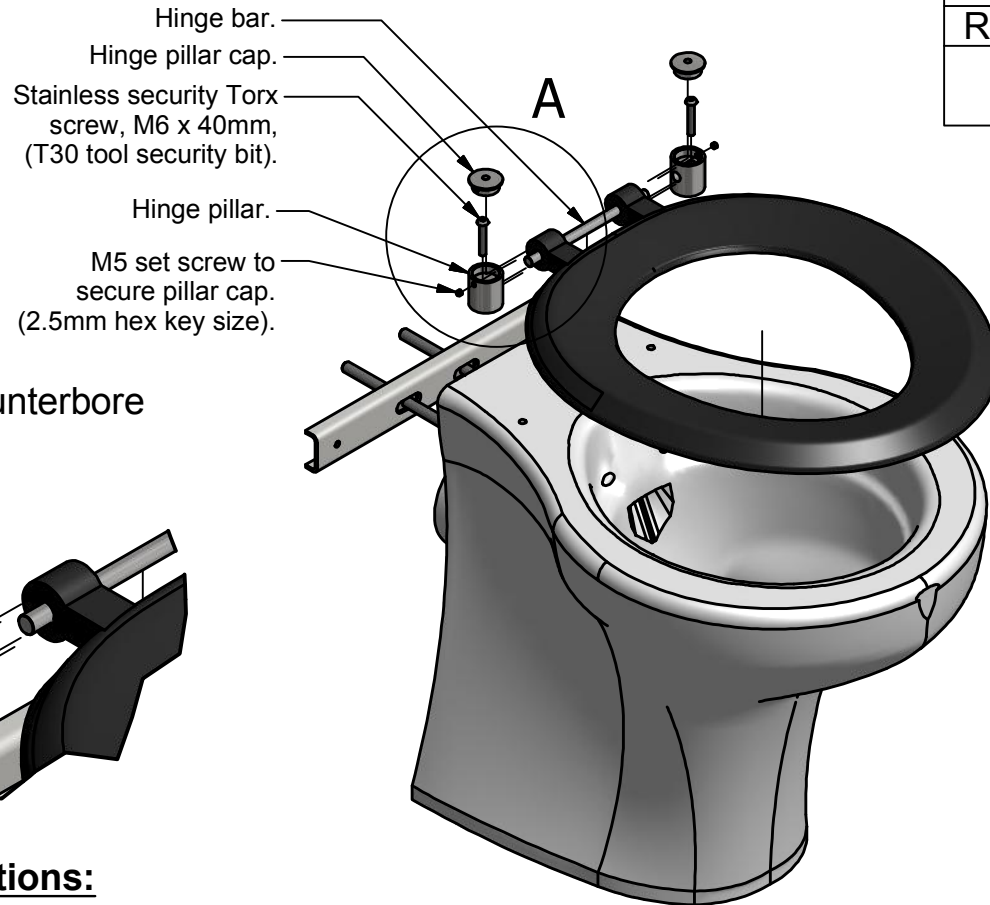


REVISION HISTORY

REV	DATE	DESCRIPTION	BY	CHKD
2	17/02/2016	Torx bit details updated.	DB	DB



Instructions:

1. Slide hinge bar onto hinge tabs on wc seat.
2. Lay seat onto wc pan & align hinge bar to seat fixing points.
3. Position hinge pillars onto each end of hinge bar, ensure bar fully inserts into each pillar.
4. Secure each pillar to pan using the M6 x 40mm security Torx screws. Note that the torx screws require a tool driver bit type T30. Tighten each screw to a torque of 5Nm.
5. Fit the pillar caps ensuring that the counterbore on the side of the cap is aligned to the set screw on the side of each pillar. Tighten the set screws using a 2.5mm hex driver to a torque of 1.5Nm.
6. Check the movement of the wc seat on the hinge to ensure it is correctly fitted & free moving.

T30 Security Torx driver bit required for fitting M6 screw on each hinge pillar (Torx bit not supplied).



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Wallgate

TITLE: WC Seat Fitting Instructions.

Drg No: INS-TS-CWC-80

Model/Client/Project:

MATERIAL:

FINISH:

Limits: (unless stated)
 ± 0.25mm (sheetmetal)
 ± 0.10mm (machined)
 ± 2.00mm (pattern)
 ± 5.00mm (moulded)

All dimensions in mm,
 All angles 90° (unless stated)

Scale:

A4 3rd